



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3536-13
Job Sheet 192181



Part No: D3536-13

Job Qty: 6 pcs

Part Name: Gasket Forward



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: 3/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/25/19	3/25/19	0.00	0.36	Waterjet - Flow		dc 19/03/25
110	QC 2	6 pcs	3/25/19	3/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc 19/03/25
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

120 QC 8	6 pcs	3/25/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
130 Packaging 3-1 - Stock - B4B	6 pcs	3/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

DAS
40
9-89
MAR 25 2019

DAS
28
7-89

140 QC 21 - SA			6 pcs	3/25/19	0.00 0.00	Packaging 3 - 36 - B4B	
						QC 21 - SA - 21	DAS
						QC 21 - SA - 70	21
						QC 21 - SA - 53	9-55
Part Op 100 - 1-Cut as per Dwg D3536 Dwg Rev: <u> A </u> Prog Rev: <u> A </u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ LOCATION : FP001 140 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
MNEO60S.063	Neoprene Sheet 0.063	4.9614 sf (.8269 ea)	100-Waterjet - Flow - 1	SILK5308			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Waterjet - Flow - 1	MNEO60S.063	5	1	0			
Part Specifications							
Specifications could not be found.							

Plex 3/19/19 7:13 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 92181
Description: Gasket		Part Number: D3536-13
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	32.90	1		Tape	
29.40	+/-0.030	29.40	1		V: 01-02	
27.40	+/-0.030	27.40	1			
23.90	+/-0.030	23.90	1			
18.98	+/-0.030	18.98	1			
14.07	+/-0.030	14.07	1			
9.15	+/-0.030	9.15	1			
5.65	+/-0.030	5.65	1			
3.90	+/-0.030	3.90	1			
8.00	+/-0.030	8.00	1			
14.00	+/-0.030	14.00	1			
20.00	+/-0.030	20.00	1			
1.89	+/-0.030	1.89	1			
0.30	+/-0.030	0.30	1			
0.30	+/-0.030	0.30	1			
Ø0.19	+0.005/-0.001	Ø0.19	1			

Measured by: <i>de</i>	Audited by: DAS 40 9-89	Prototype Approval:	N/A
Date: 19/03/25	Date: MAR 25 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM <i>AK</i>	<i>BE</i>



Container No: S165755



Part: D3536 - 13

Job No: 192181

Serial No/Batch: S165755

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/25/19